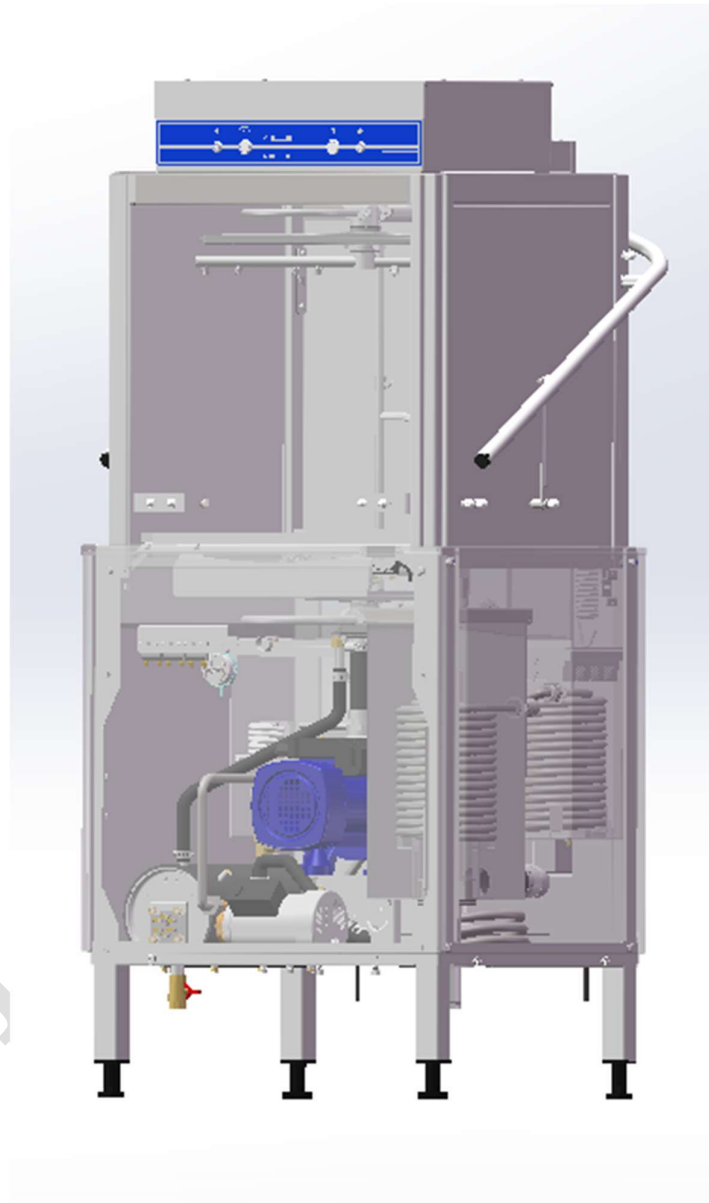


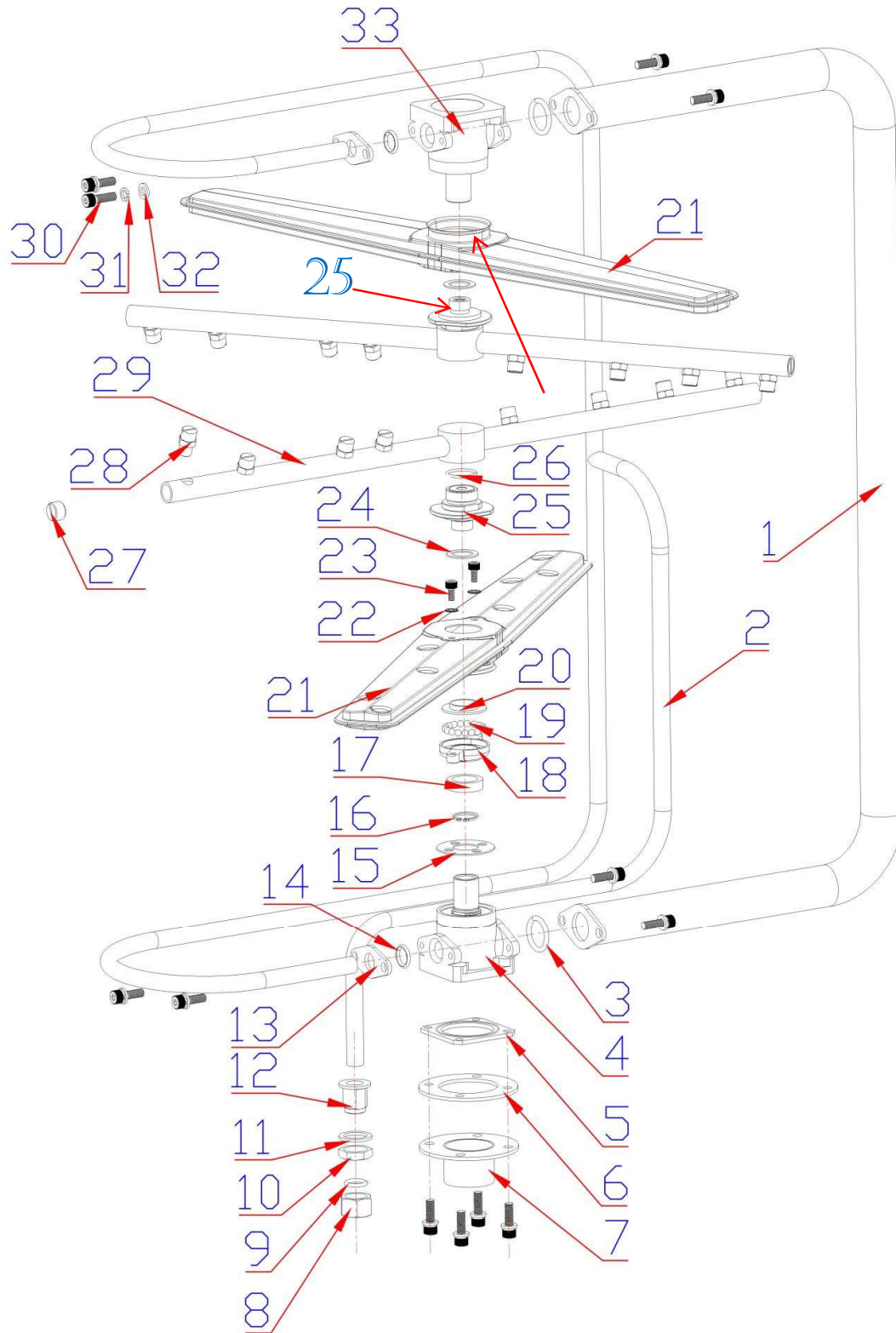
Parts Manual
Door Type Dish Washer
Model : GT-D1M/HR



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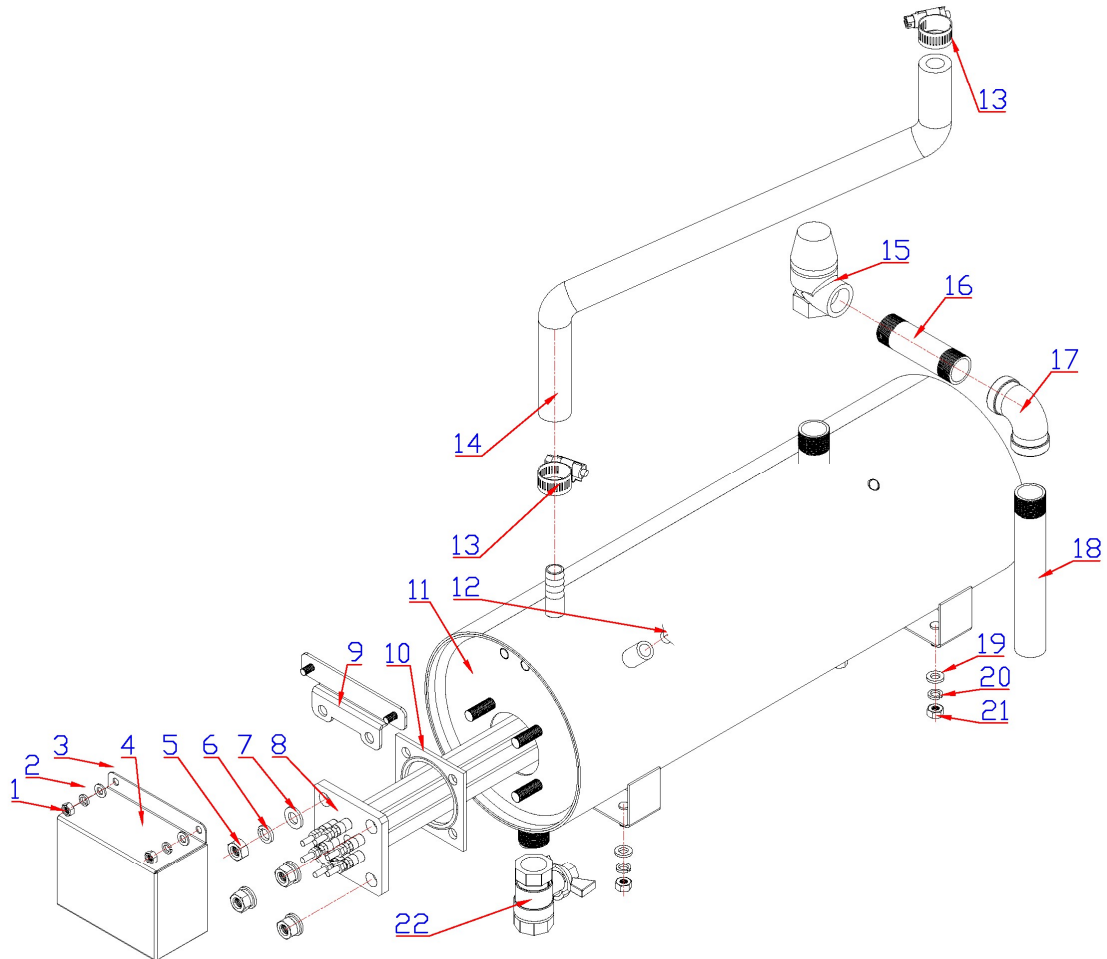
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Wash and Rinse Arm Assembly



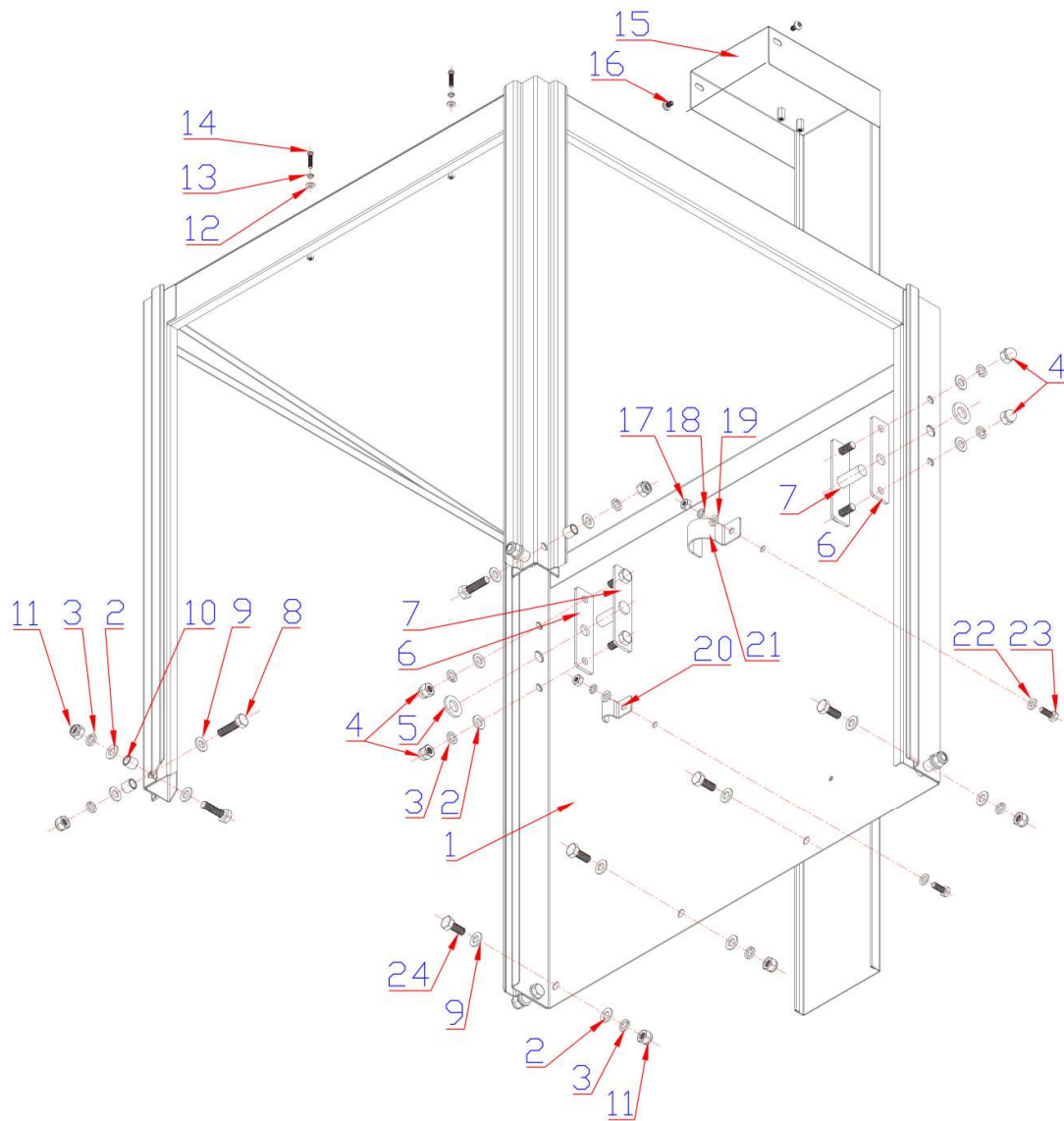
Item	Parts No	Description	Quantity
1	JG-HJ05000	Wash Piping Assy	1
2	JG-HJ06000	Rinse Piping Assy	1
3	F001-21.2x3.55-01	O-Ring	2
4	JG-HJ01002	Lower Manifold	1
5	JG-MJ02008	Lower Manifold Gasket	1
6	JG-MJ02009	Adapter Gasket	1
7	JG-HJ02008	Adapter Connector	1
8	JG-JJ02002	Adapter nut	1
9	F001-12.5x2.65-01	O-Ring	1
10	JG-JJ02001	Thin Nut M18xp1.5	1
11	F005-2xD18xD25	PTFE Gasket	1
12	JG-JJ08000	Transition threaded sleeve	1
13	JG-JG06000	Oval Flange	2
14	F001-12.5x2.65-01	O-Ring	5
15	JG-JG01017	Flow Restrictor	1
16	E027-M18-01	Ring M18	1
17	JG-JJ07002	PTFE Gasket	1
	JG-ZZ07001	Wash Arm Assy (18-23 as one set)	2
18	JG-JJ07001	Bearing Base	1
19	Z001-D5	Bearing Steel Ball	17
20	JG-JJ07000	Bearing Retainer	1
21	JG-LS07000	Wash Arm	1
22	E013-M5-01	Serrated lock Washers M5	2
23	E036-M5x10-01	Hex Bolt M5x10	2
	JG-ZZ08002 y	Rinse Arm Assy(24-29 as one set)	2
24	F005-1xD24xD16	PTFE Gasket	2
25	JG-HJ08002	Wash & Rinse Arms Lock Nut Assy	1
26	F001-20x1.8-01	O-Ring	2
27	TY-JJ00016	End Cap	4
28	Z021-8003-01	Nozzle	16
29	JG-HJ08000	Rinse Arm	2
30	E036-M6x20-01	Hex Bolt M6x20	12
31	E011-M6-01	Spring Washer M6	14
32	E012-M6-01	Flat Washer M6	14
33	JG-HJ01003	Upper Manifold	1

Booster Heater



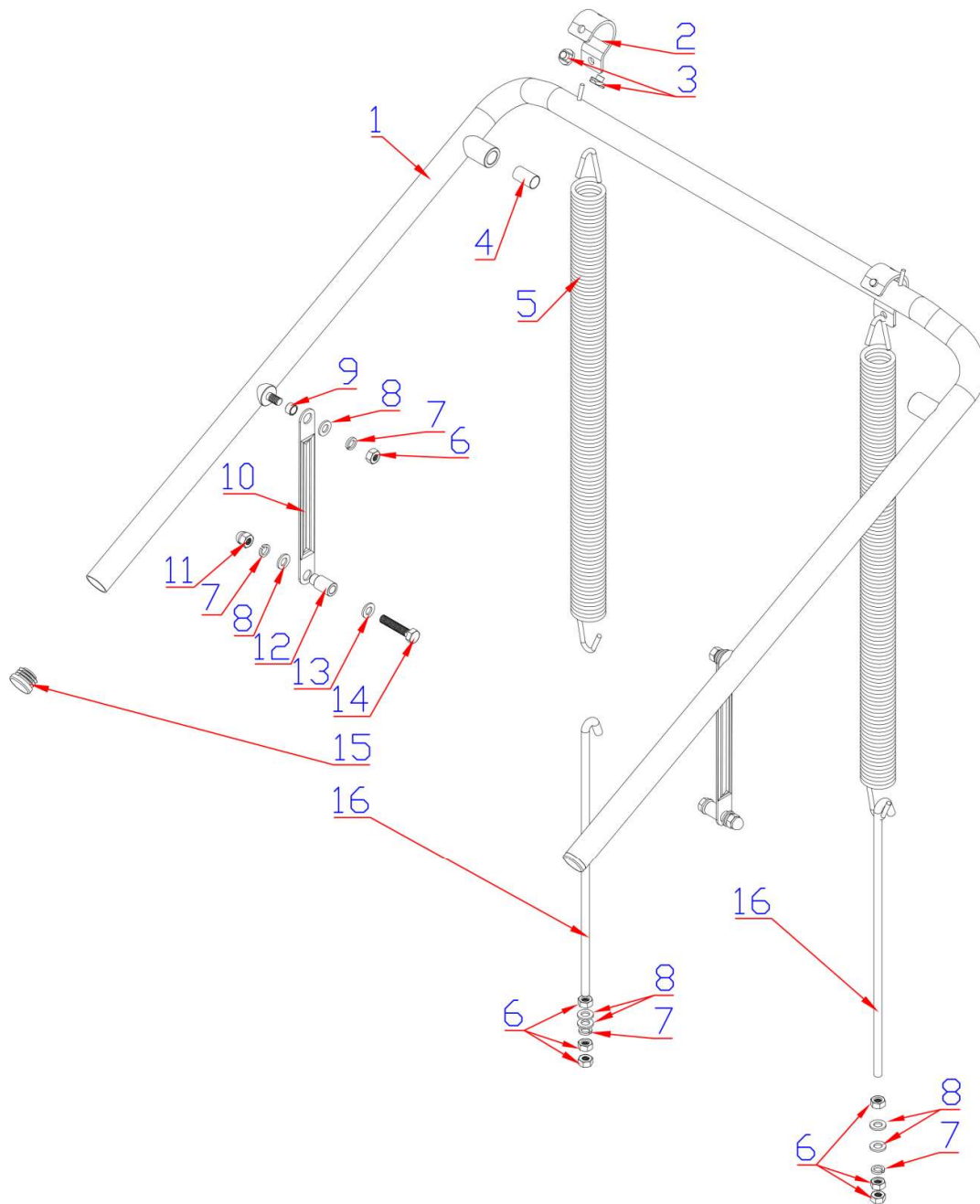
Item	Parts No.	Description	Quantity
1	E002-M5-02	Hex Nut M5	2
2	E011-M5-01	Spring Washer M5	2
3	E012-M5-01	Flat Washer M5	2
4	JG-ZW10019	Shield	1
5	E002-M8-02	Hex Nut M8	4
6	E011-M8-01	Spring Washer M8	4
7	E012-M8-01	Flat Washer M8	4
8	A010-2/220/ZF400-02	Heater	1
9	JG-HJ10005	Stents	1
10	TY-MJ00002	Gasket	1
11	JG-HJ10006	Booster Tank	1
12	F011-1/8-02	Copper Plug	1
13	E032-11x25-01	Hose Clamp	2
14	JG-MJ02000	Rinse Pump Hose	1
15	A062-SV311/3BAR-01	The Relief Valve	1
16	H009-1/2x70-01	½" S.S. Joint	1
17	H005-1/2-01	½" S.S. Bend	1
18	H008-1/2x130-01	½" S.S. Joint	1
19	E012-M6-01	Flat Washer M6	2
20	E011-M6-01	Spring Washer M6	2
21	E002-M6-02	Hex Nut M6	2
22	H011-1/2-02/B	Drain Valve	1

Wash Chamber



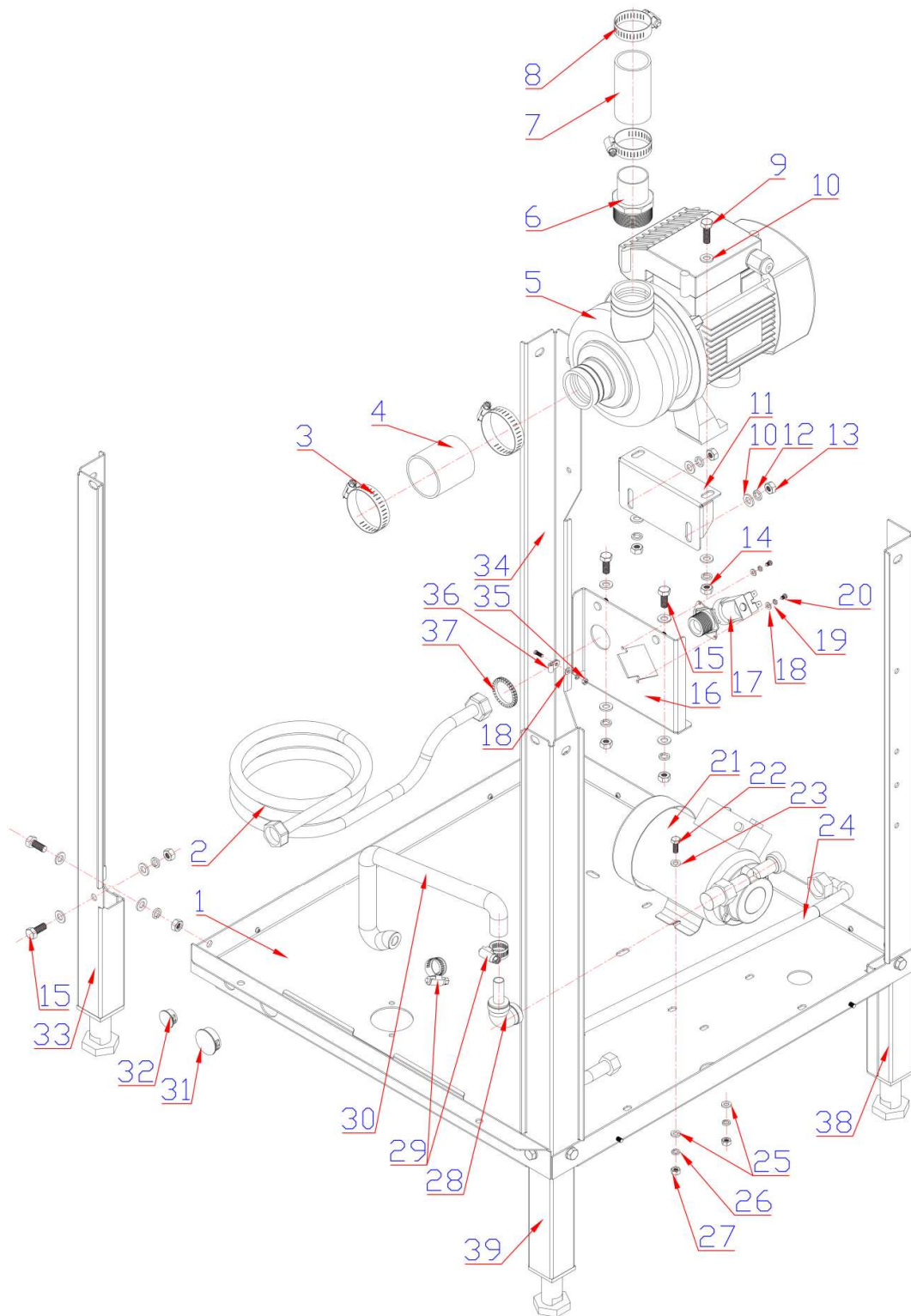
Item	Parts No.	Description	Quantity
1	JG-HJ01000	Upper Hood	1
2	E012-M8-01	Flat Washer M8	14
3	E011-M8-01	Spring Washer M8	14
4	E005-M8-01	Cap Nut M8	4
5	E012-M12-01	Flat Washer M12	2
6	JG-MJ01000	Gasket	2
7	JG-HJ01004	Handle Pivot	2
8	E001-M8x30-01	Bolt M8x30	6
9	E012-M8-02	Copper Flat Washer M8	10
10	JG-JJ01000	Bushing	6
11	E007-M8-01	Jam Nut M8	10
12	E012-M4-01	Flat Washer M4	4
13	E011-M4-01	Spring Washer M4	4
14	E020-M4x20-01	Phillips Screw M4x20	4
15	JG-ZW01010	S.S. Trunk Cover	1
16	E021-M4.8x9.5-01	Phillips Screw M4.8x9.5	2
17	E002-M6-01	Hex Nut M6	2
18	E011-M6-01	Spring Washer M6	2
19	E012-M6-01	Flat Washer M6	2
20	TY-CY00060	Pipe Clamp	1
21	TY-CY00059	Pipe Clamp	1
22	E012-M6-02	Copper Flat Washer M6	1
23	E001-M6x16-01	Bolt M6x16	1
24	E001-M8x20-01	Bolt M8x20	4

Door Lift



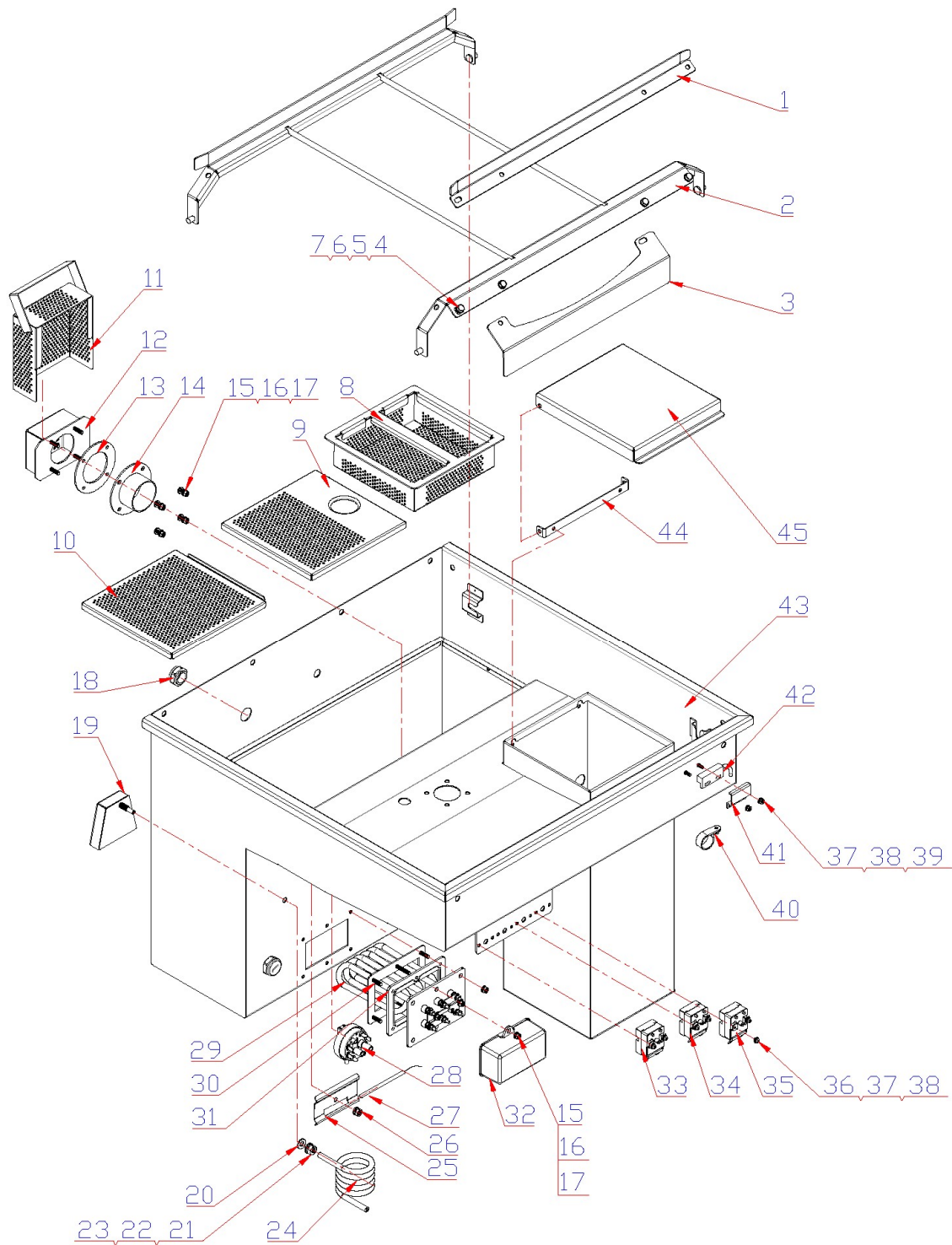
Item	Parts No.	Description	Quantity
1	JG-HJ04000	Handle	1
2	JG-CY04000	Hanger Spring	2
3	JG-JJ04006	Nylon Spacer	4
4	D006-24x40x0.6-01	Gasket	2
5	J009-LIX4.5x30.5x120L-01	Spring	2
6	E002-M8-01	Hex Nut M8	8
7	E011-M8-01	Spring Washer M8	6
8	E012-M8-01	Flat Washer M8	8
9	JG-JJ04004	Pin-Door Lift	2
10	JG-ZW01020	Door Link	2
11	E005-M8-01	Cap Nut M8	2
12	JG-JJ04005	Bushing	2
13	E012-M8-02	Copper Flat Washer M8	2
14	E001-M8x40-01	Bolt M8x40	2
15	F009-D25-03	Pipe Plug	2
16	JG-ZW04002	Hook Spring	2

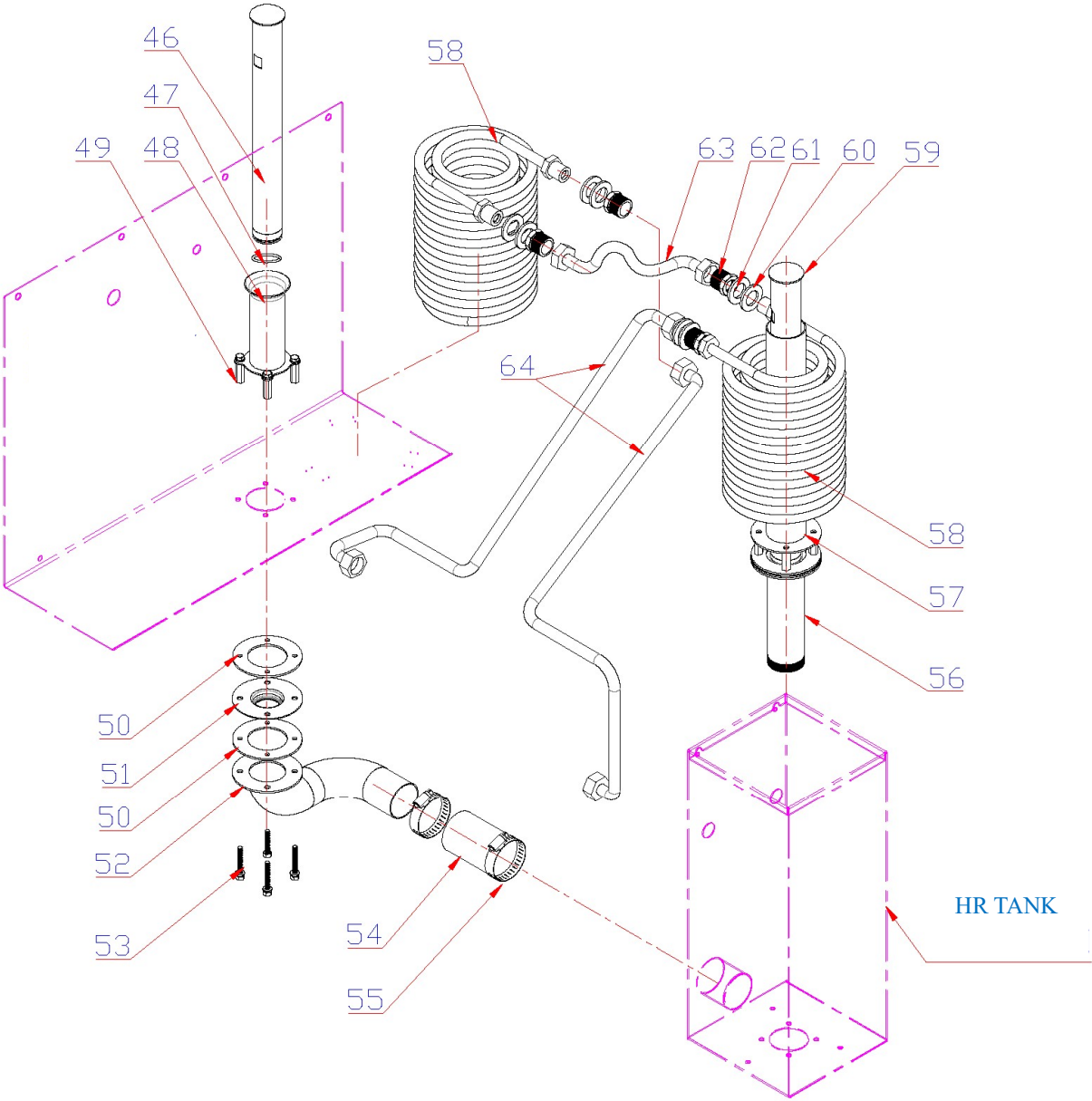
Lower Frame Assembly



Item	Parts No.	Description	Quantity
1	JG-HJ02030	Lower Base	1
2	H012-3/4x2M	Water Inlet Pipes	1
3	E025-46x70-01	Hose Clamp	2
4	H014-D51X60	Rubber Hose	1
5	A007-02-02	Wash Pump 230v/50Hz/1P	1
6	TY-HJ00009	Hose Adapter	1
7	H014-D38x80	Rubber Hose	1
8	E025-38x57-01	Hose Clamp	2
9	E001-M8x25-01	Bolt M8x25	5
10	E012-M8-01	Flat Washer M8	12
11	JG-HJ14002	Upper Motor Stand	1
12	E011-M8-01	Spring Washer M8	7
13	E002-M8-01	Hex Nut M8	2
14	E002-M8-02	Hex Nut M8	2
15	E001-M8x20-01	Bolt M8x20	3
16	JG-ZW14001	Lower Motor Stand	1
17	A021-220V/3/4/-02	Solenoid 230v/50Hz	1
18	E012-M4-01	Flat Washer M4	3
19	E011-M4-01	Spring Washer M4	3
20	E020-M4x8-01	Phillips Screw M4x8	2
21	A006-01-09	Rinse Pump 230v/50Hz/1p	
22	E001-M6x16-01	Bolt M6x16	2
23	E012-M6-02	Copper Flat Washer M6	2
24	H012-3/4Wx1/2x850	Water Inlet Pipes	1
25	E012-M6-01	Flat Washer M6	2
26	E011-M6-01	Spring Washer M6	2
27	E007-M6-01	Jam Nut M6	2
28	JG-HJ02013	Rinse Pump Hose Elbow	1
29	E032-11x25-01	Hose Clamp	2
30	JG-MJ02000	Rinse Pump Hose	1
31	D002-HP/30-05	Hole Cover	1
32	D002-HP/19-05	Hole Cover	1
33	JG-HJ02018	Front Left Leg	1
34	JG-HJ02016	Front Upper Right Leg	1
35	E002-M4-02	Hex Nut M4	4
36	G011-UC-1-22	R Clip	4
37	G006-KG-020/94-21	Tooth Grommets	1
38	JG-HJ02015	Lower Rear Leg	1
39	JG-HJ02017	Lower Front Leg	1

Wash Tank Assembly

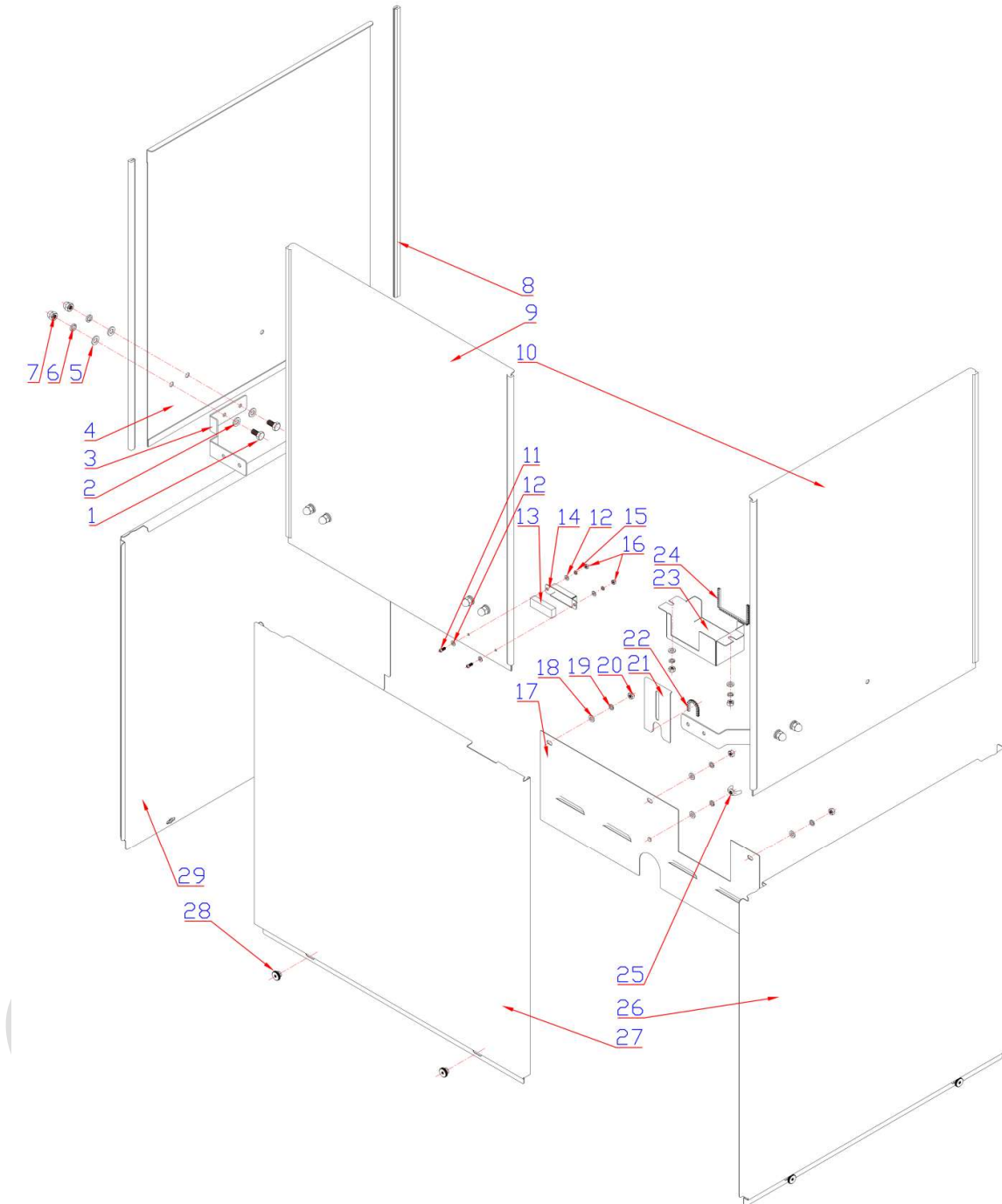




Item	Parts No.	Description	Quantity
1	JG-HJ17001	Track -Rack	1
2	JG-ZW17001	Side Rail	1
3	JG-ZW17003	Splash Protection	1
4	E001-M6x16-01	Bolt M6x16	4
5	E002-M6-01	Hex Nut M6	8
6	E011-M6-01	Spring Washer M6	9
7	E012-M6-01	Flat Washer M6	17
8	JG-PH02000	Strainer Basket	1
9	JG-ZW02007	Strainer Pan-Right	1
10	JG-ZW02006	Strainer Pan-Left	1
11	JG-PH02001	Pump Intake Screen 2	1
12	JG-HJ02005	Pump Intake Screen	1
13	JG-MJ02003	Gasket	1
14	JG-HJ02009	Wash Pump Inlet Flange	1
15	E011-M5-01	Spring Washer M5	10
16	E002-M5-02	Hex Nut M5	10
17	E012-M5-01	Flat Washer M5	18
18	D003-M22-01	Hole Plug M22	2
19	JG-HJ02007	Air Chamber	1
20	F005-2xD8xD16	PTFE Gasket	1
21	E012-M8-01	Flat Washer M8	1
22	E011-M8-01	Spring Washer M8	1
23	E002-M8-01	Hex Nut M8	1
24	H015-D8x4x600	Pressure Switch Silicon Tube	1
25	JG-ZW02046	Wash Tank Temp. Display Bracket	1
26	E002-M6-02	Hex Nut M6	1
27	A043-AS-2/1.5-04	Wash Tank Temp Display sensor	1
28	A042-B2G-6B010-02	Pressure Switch	1
29	A010-2/220/CF170-02	Heater	1
30	JG-HJ02006	Wash Tank Heater Flange	1
31	JG-MJ02001	Gasket	1
32	D001-JG-MJ02002-01	Heater Shield	1
33	A012-110-01	Over-Load Thermostat 110c	1
34	A012-100-01	Booster Tank Thermostat 100 c	1
35	A012-86-01	Wash Tank Thermostat 86c	1
36	E020-M4x8-01	Phillips Screw M4x8	6
37	E011-M4-01	Spring Washer M4	9
38	E012-M4-01	Flat Washer M4	9
39	E002-M4-02	Hex Nut M4	3

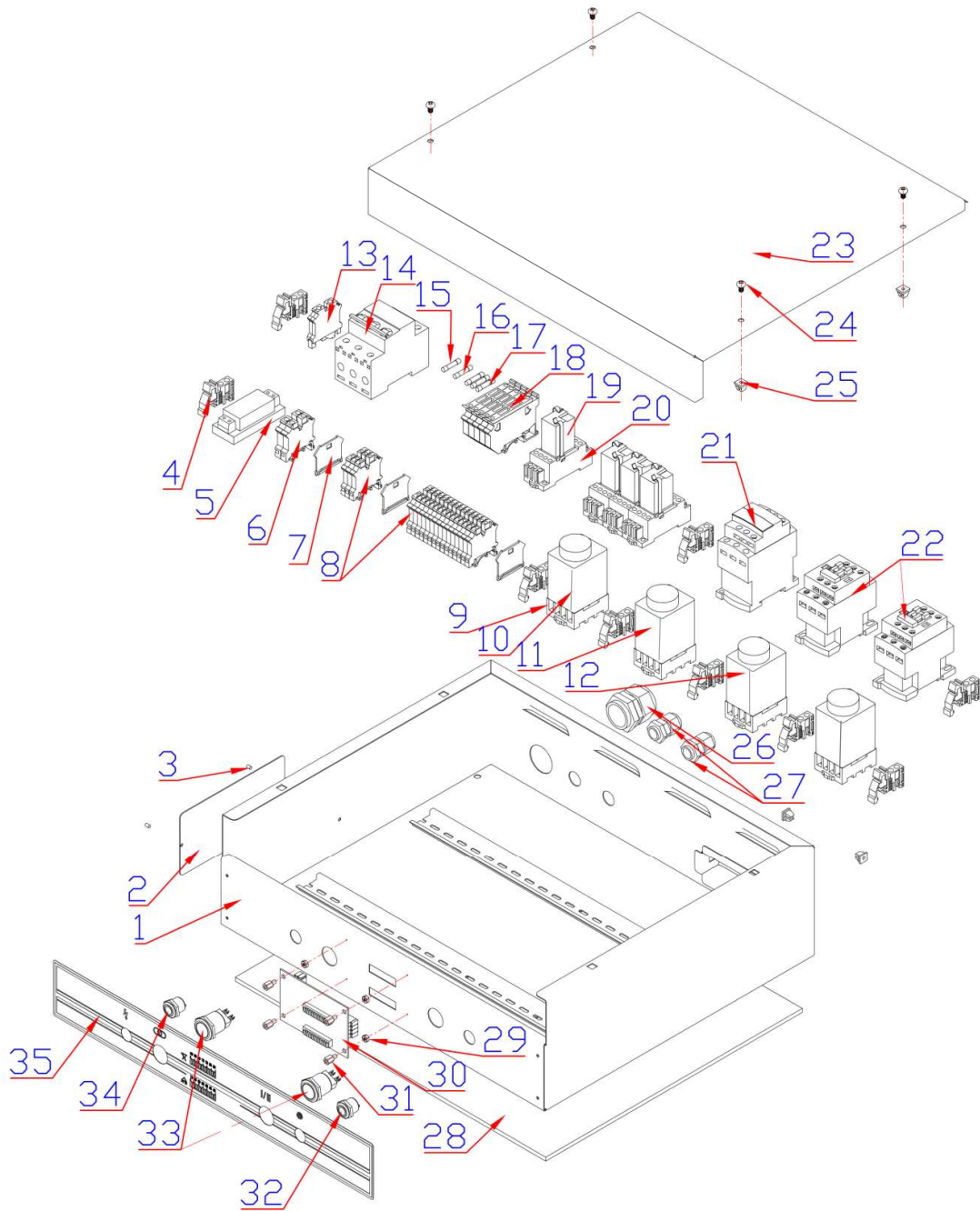
40	G011-UC-6-22	R Clip	1
41	TY-ZW00064	Magnetic Bracket	1
42	A051-TY-YLA001	Magnet Switch	1
43	JG-HJ09006	Base	1
44	JG-ZW09017	Hinge for HR Tank Cover	1
45	JG-ZW09018	HR Tank Cover	1
46	JG-HJ02010	S.S. Wash Tank Overflow/Drain Pipe	1
47	F001-32.5x2.65-01	O-Ring	2
48	JG-HJ02004	Drain Pipe Guider	1
49	E034-10xD6.5x30-01	Hexagon Tube	4
50	JG-MJ02004	Gasket	4
51	JG-LS02017	Downspouts Connection Plate	2
52	JG-HJ02027	Frank/elbow	1
53	E001-M6x55-01	Bolt M6x55	8
54	H014-D51X100	Rubber Joint	1
55	E025-46x70-01	Hose Clamp	2
56	JG-HJ02028	HR Tank Lower Drain Pipe	1
57	JG-HJ02029	Drain Pipe Guider	1
58	A009-TY-YLA017	S.S. HR Coil	2
59	JG-HJ02046	HR Tank S.S. Overflow/Drain Pipe	1
60	A067-31-04	Gasket	4
61	E012-M20-01	Flat Washer M20	2
62	H053-1/2x3/4-01	S.S. Joint	4
63	H012-3 / 4SWx350	Hose	1
64	H012-3/4Wx1/2x850	Hose	2

Door Panel Assembly



Item	Parts No.	Description	Quantity
1	E001-M8x16-01	Bolt M8x16	8
2	E012-M8-02	Copper Flat Washer M8	8
3	JG-ZW01009	Connection plate	2
4	JG-ZW03004	Left Side Door	1
5	E012-M8-01	Flat Washer M8	8
6	E011-M8-01	Spring Washer M8	8
7	E005-M8-01	Cap Nut M8	8
8	F006-1.5/597-01	Door Strip	6
9	JG-ZW03003	Front Door	1
10	JG-ZW03005	Right Side Door	1
11	E020-M4x12-01	Phillips Screw M4x12	2
12	E012-M4-01	Flat Washer M4	4
13	A061-10x17x51-02	Magnet Switch	1
14	TY-ZW00052	Magnet Housing	1
15	E011-M4-01	Spring Washer M4	2
16	E002-M4-01	Hex Nut M4	2
17	JG-HJ02003	Rear Panel	1
18	E012-M6-01	Flat Washer M6	6
19	E011-M6-01	Spring Washer M6	6
20	E002-M6-02	Hex Nut M6	5
21	JG-ZW02011	Trunking	1
22	G006-KG-020/50-21	Tooth Grommets	1
23	JG-ZW02020	Cable Trough	1
24	G006-KG-020/140-21	Tooth Grommets	1
25	E006-M6-01	Butterfly Nut M6	1
26	JG-ZW03002	Lower Right Side Panel	1
27	JG-ZW03000	Front Panel	1
28	E009-M5-01	Hex Bolt M5	6
29	JG-ZW03001	Lower Left Side Panel	1

Control Panel



Item	Parts No.	Description	Quantity
1	JG-HJ13006	Control Panel Casing	1
2	Z010-80x155/05	Name Plate	1
3	E031-D3.2x5-01	Rivet	2
4	A033-UKJ-2G2-15	Terminal Block	5
5	A024-LD05-20B05A4-12	Inverter	1
6	A032-UKJ-6-15	Wiring Terminal	2
7	A049-UKJ-G/DUK-15	Terminal Divider	2
8	A032-UKJ-4-15	Wiring Terminal	18
9	A070-PF085A-02	Timer Base	4
10	A016-AH3/180S/220V-02	180s 230v Timer	2
11	A016-AH3/10S/220V-02	10s 230v Timer	1
12	A016-AH3/30S/220V-02	30s 230v Timer	1
13	A032-UKJ-6JD-15	Wiring Terminal	1
14	A014-IC65N3PD40A-01	40A Circuit Breaker	1
15	A038-250V/1A-01	Fuse 250v/1Amp	1
16	A038-250V/3A-01	Fuse 250v/3Amp	1
17	A038-250V/5A-01	Fuse 250v/5Amp	3
18	A032-UKJ-4RD-15	Wiring Terminal	5
19	A015-RXM4LB2P7-01	Relay	4
20	A070-RXZE1M4C-01	Relay Base	4
21	A013-LC1D25M7C-01	Booster Heater Contactor	1
22	A013-LC1D09M7C-01	Wash Motor & Wash Tank Heater Contactor	2
23	JG-ZW13004	Control Panel Cover	1
24	E021-M4.8x9.5-01	Phillips Screw M4.8x9.5	4
25	G001-3.5x10.4x7.5x8x8	Light Button	6
26	A046-PG27/05-06	Fixed Head	1
27	A046-PG9/05-06	Fixed Head	2
28	Z012-1Mx5MMx10M(04)	Insulation Sponge	1
29	E002-M4-01	Hex Nut M4	6
30	A020-WZJ1020B-04	Temperature Display Board	1
31	E035-M4x8-08	Hex Stud M4x8	6
32	A065-GQ16F-E/G/5V/03-01	Green Lights (Cycle)	1
33	A030-GE11Z-10	Locking Press Button	2
34	A065-GQ16F-E/Y/5V/02-10	Yellow Lights (Power)	1
35	Z003-JG-YLZ002	Control Panel Film	1